

PRODUCT DATASHEET

Rosemount[™] 396/396VP/396P/396PVP/396R/396RVP

TUpH pH/ORP Sensors



TUpH Sensors for Your Tough pH/ORP Applications

Rosemount TUpH pH/ORP sensors are robust sensors designed to meet a number of difficult application requirements. Sensors feature a variety of options suited to meet a number of installation requirements and are ideal for use in dirty, abrasive, coating, and high solid applications.



Overview



Rosemount 396/396VP



Rosemount 396P/396PVP



Rosemount 396R/396RVP

Robust Sensor Design

- TUpH reference technology minimizes sensor maintenance and ensures a steady pH/ORP signal even when sensor is coated.
- Maximize sensor life with poisoning resistant helical reference pathway design.
- Optional flat pH glass electrode for abrasive and coating applications.
- Maximum process pressure 150 psiq.
- Maximum process temperature 100 °C.

Versatile Mounting Options to Meet Your Installation Requirements

- Rosemount 396P/396PVP sensors feature 1 in. MNPT front and rear facing process threads.
- Rosemount 396R/396RVP offered in 21 in. and 36 in. lengths suitable for use with retraction assemblies – easily remove sensors for maintenance and calibration without having to shutdown your process.
- Variopol(VP8) cable connection option, for quick cable-to-sensor release, eliminates cable twisting.

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Ordering Information



Rosemount 396 and 396VPpH sensors feature a stainless steel body for use with optional 1 inch threaded process connectors suitable for insertion, submersion, or flow through installation. Sensors are available with either a standard pH hemi glass bulb or optional pH flat glass bulb. Rosemount 396 sensors feature a standard 15 ft. integral cable and Rosemount 396VP sensors feature a Variopol cable connection for use with VP8 quick disconnect interconnecting cables (sold separately; see Accessories Table 9).

Table 1. Rosemount 396 pH/ORP Sensor ordering information

Table 1. Resemblane 350 prijora Sensor ordering information			
Model	Sensor type		
396	pH Sensor		
Temperatu	Temperature element		
50	3k Balco ⁽¹⁾		
54	Pt-100		
Cable option	Cable options		
_	15ft. cable with BNC		
62	15 ft. cable without BNC ⁽²⁾		
Glass optio	Glass options		
_	No selection –pH –GPHT hemi glass bulb		
71	pH–GPHT flat glass bulb		
Typical mo	Typical model number: 396-54-62		

^{1.} For use with legacy transmitter models 1181pH, 1050, and 1003.

Table 2. Rosemount 396VP pH/ORP Sensor ordering information

Model	Sensor type		
396VP	pH Sensor		
Temperatu	ire element		
50	3k Balco ⁽¹⁾		
54	Pt-100 ⁽²⁾		
55	Pt-100 ⁽³⁾		
Glass Optio	Glass Options		
_	No selection –pH –GPHT hemi glass bulb		
71	pH –GPHT flat glass bulb		

^{2.} For use with existing transmitter models Rosemount 56, 1056, 1057, 1066, and 5081. Also compatible with legacy transmitter models 6081, 81, 1181, 2081, 3081, 4081, 54, 1055, and XMT.

Table 2. Rosemount 396VP pH/ORP Sensor ordering information

Preamplifie	Preamplifier Option	
_	No preamplifier	
70	SMART preamplifier (4)	
Typical Model Number: 396-54-62		

- 1. For use with legacy transmitter models 1181pH, 1050, and 1003.
- 2. For use with existing transmitter models Rosemount 56, 1056, 1057, 1066, and 5081. Also compatible with legacy transmitter models 6081, 81, 1181, 2081, 3081, 4081, 54, 1055, and XMT.
- 3. For use with existing transmitter models Rosemount 56, 1056, 1057, 1066, and 5081. Only available with option -70.
- 4. Only available with option -55.



Rosemount 396P and 396PVP pH/ORP sensors feature a molded reinforced polypropylene body with forward and rear facing 1 in. MPT threads suitable for insertion, submersion, and flow through type installations. The Rosemount 396P sensor has an integral cable connection and the Rosemount 396PVP sensor has a Variopol cable connection for use with VP8 interconnecting cables (sold separately; see Accessories Table 9).

Table 3. Rosemount 396P pH/ORP Sensor ordering information

Model	Sensor type			
396P	pH/ORP Sensor			
Preamplifie	r/cable			
01	25ft. Integral cable with preamplifier ⁽¹⁾			
02	15 ft. Integral cable without preamplifier			
Measuring 6	Measuring electrode			
10	pH –GPLR hemi Glass Bulb			
12	Platinum ORP			
13	pH –GPLR Flat Glass Bulb			
Temperatur	Temperature element/Transmitter compatibility			
50	3K Balco, for use with model 1181			
54	Pt-100, for use with model 1054,2054, and 2081			
55	Pt-100, for use with model 56, 1056, 1057,1066, 5081 ⁽²⁾			
Sensor tip option				
_	No selection – Standard shrouded tip			
41	Slotted tip (3)			
Typical model number: 396P-01-10-55				

- $1. \qquad \hbox{Preamplifier is SMART for pH electrodes selected with option -55}.$
- 2. Also compatible with legacy transmitter models 54, 1055, 6081, 81, 3081, 4081, and XMT.
- 3. Not available with option -13.

Table 4. Rosemount 396PVP pH/ORP Sensor ordering information

Model	Sensor type			
396PVP	pH/ORP Sensor			
Measurin	Measuring electrode			
10	pH–GPLR hemi glass bulb			
12	Platinum ORP			
13	pH –GPLR flat glass bulb			
Temperat	ure element/Transmitter compatibility			
50	3K Balco, for use with model 1181			
54	Pt-100, for use with model 1054,2054, and 2081			
55	Pt-100, for use with model 56, 1056, 1057,1066, 5081 ⁽¹⁾			
Sensor tip	Sensor tip option			
_	No selection –Standard shrouded tip			
41	Slotted tip (2)			
Preampli	Preamplifier option			
_	No selection -No preamplifier			
70	SMART preamplifier (3)			
Typical m	Typical model number: 396PVP-10-55-41-70			

^{1.} Also compatible with legacy transmitter models 54, 1055, 6081, 81, 3081, 4081, and XMT.

^{2.} Not available with option -13.

^{3.} Only available for pH electrodes selected with option -55.



Rosemount 396R and 396RVP pH/ORP sensors are available in 21 and 36 inch titanium tube sensor lengths for use with a ball valve (sold separately) for hot tap applications. Rosemount 396RVP sensors feature a Variopol cable connection for use with VP8 quick disconnect interconnecting cables (sold separately; see Accessories Table 9).

Table 5. Rosemount 396R pH/ORP Sensor ordering information

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Model	Sensor type		
396R	pH/ORP Sensor		
Measuring e	Measuring electrode		
10	pH–GPLR hemi glass bulb		
12	Platinum ORP		
13	pH –GPLR flat glass bulb		
Sensor lengt	th		
21	21 in. Titanium tube		
25	36 in. Titanium tube		
Temperatur	e element		
50	3K Balco ⁽¹⁾		
54	Pt-100 ⁽²⁾		
Cable option	Cable options		
_	No selection –Standard 15 ft. cable		
60	9.5 in. cable with BNC ⁽³⁾		
61	9.5 in. cable without BNC ⁽⁴⁾		
Typical mod	Typical model number: 396R-10-21-54		

- 1. For use with legacy transmitter model 1181pH.
- 2. For use with existing transmitter models Rosemount 56, 1056, 1057, 1066, and 5081. Also compatible with legacy transmitter models 54, 1054, 1055, 6081, 81, 2081, 3081, 4081, 2700, and XMT.
- 3. For connection to 1181, 1054, and 2081 sensor head junction boxes.
- 4. For use with sensor head junction box 23709-00. Not available with option -50.

Table 6. Rosemount 396RVP pH/ORP Sensor Ordering Information

Model	Sensor type		
396RVP	pH/ORP Sensor		
Measuring 6	Measuring electrode		
10	pH–GPLR hemi glass bulb		
12	Platinum ORP		
13	pH –GPLR flat glass bulb		
Sensor leng	Sensor length		
21	21 in. Titanium tube		
25	36 in. Titanium tube		
Temperatur	Temperature element/Transmitter compatibility		
50	3K Balco ⁽¹⁾		
54	Pt-100 ⁽²⁾		
55	Pt-100 for SMART Preamplifier (3)		
Preamplifie	Preamplifier option		
_	No Selection –No Preamplifier		
70	SMART Preamplifier (4)		
Typical mod	Typical model number: 396RVP-10-25-55-70		

- 1. For use with legacy transmitter model 1181pH.
- 2. For use with existing transmitter models Rosemount 56, 1056, 1057, 1066, and 5081. Also compatible with legacy transmitter models 54, 1054, 1055, 6081, 81, 2081, 3081, 4081, 2700, and XMT.
- 3. Recommended for use with existing transmitter models Rosemount 56, 1056, 1057, 1066, and 5081. Only available with pH electrodes selected with option -70
- 4. Only available with pH electrodes selected with option -55

Specifications

Table 7. Rosemount 396/396VP/396P/396PVP/396R/396RVP Sensors Specifications

Specifications	396/396VP	396P/396PVP	396R/396RVP		
Measurements and ranges	pH: 0-14	pH: 0-14pH: 0-14 ORP: -1500 to 1500 mv	pH: 0-14pH: 0-14 ORP: -1500 to 1500 mv		
Available pH ACCUGLASS types	GPHT hemi bulb or GPHT flat bulb	GPLR hemi bulb or GPLR flat bulb	GPLR hemi bulb or GPLR flat bulb		
Wetted materials	316 SST, Polypropylene, EPDM, glass	Titanium, Polypropylene, EPDM, glass: platinum (ORP only)	Titanium, Polypropylene, EPDM, glass: platinum (ORP only)		
Process connection None, use 1 in. NPT process connector, PN 23166-00 or 23166-01 (sold separately) 1 in. MNPT front a facing threads		1 in. MNPT front and rear facing threads	None, use 1-in. process connector or ball valve kit (1-1/2 or 1-1/4 in.) (sold separately)		
Temperature range		0-100 °C (32-212 °F)			
Pressure range-hemi bulb		100-1135 kPa (abs) (0-150 psi	g)		
Pressure range-flat bulb		100-790 kPa (0-100 psig)			
Maximum pressure at Retraction or insertion	Not Applicable	Not Applicable	Code 21: 542 kPa (abs) (64 psig) Code 25: 343 kPa (abs) (35 psig)		
Minimum conductivity		100 μS/cm			
Integral cable	cable 15 ft coaxial with BNC Code 01: 25 ft 11 conductor Code 02: 15 ft coaxial		Standard 15 ft coaxial Code 60: 9.5 in. coaxial w/BNC Code 61: 9.5 in. coaxial		
Preamplifier options	Remote or Integral SMART				
Weight/Shipping weight 0.45 kg/0.9 kg (1 lb/2 lb) 0.45 kg/0.9 kg (1 lb/2 lb)		0.45 kg/0.9 kg (1 lb/2 lb)	Sensor: Code 21: 0.9 kg/1.40 kg (2.0 lb/3.0 lb)		
			Code 25: 1.40 kg/1.80 kg (3.0 lb/4.0 lb)		
			Ball Valve PN 23240-00: 2.25 kg/3.20 kg (5.0 lb/7.0 lb)		
			Junction box; 1.40 kg/1.80 kg (3 lb/4 lb)		
VP Cable	Use cable PN 24281-XX (where XX = -01 thru -08 and designates various cable lengths)				

Table 8. Percent Linearity

pH Range	396 / 396VP		396P / 396PVP		396R / 396RVP	
396RVP	GPHT Hemi	GPHT Flat	GPHT Hemi	GPHT Flat	GPHT Hemi	GPHT Flat
0–2 pH	94%	95%	94%	-	94%	93%
2–12 pH	99%	99%	97%	98%	97%	98%
12–13 pH	97%	96%	98%	95%	98%	95%
13–14 pH	92%	-	98%	-	98%	-

Product Certifications

See online certificates for more details.

IECEx



Sensors without preamp (pH and ORP) – Ex ia IIC T4 Ga (-20 °C ≤ Ta ≤ +60 °C)

Sensors with SMART preamp (pH only) – Ex ia IIC T4 Ga (-20 °C ≤ Ta ≤ +60 °C)

Sensors with standard preamp (396P only) – Ex ia IIC T4 Ga (-20 °C ≤ Ta ≤ +80 °C) or Ex ia IIC T5 Ga (-20 °C ≤ Ta ≤ +40 °C)

Per standards IEC60079-0: 2011, IEC 60079-11: 2011

ATEX

Sensors with standard preamp (396P only) – ② II 1 G Ex ia IIC T4 Ga (-20 °C ≤ Ta ≤ +80 °C) or II 1 G Ex ia IIC T4 Ga (-20 °C ≤ Ta ≤ +40 °C)

Per standards EN 60079-0: 2012+A11:2013, EN 60079-11:2012

FΜ



See online FM Certificate of Compliance for applicable sensor options.

Intrinsically Safe for use in Class I, II, and III, Division 1, Groups A, B, C, D, E, F, and G; Temperature Class T6 Ta = -20 $^{\circ}$ C to +60 $^{\circ}$ C

Intrinsically Safe for use in Class I, Zone 0, AEx ia IIC T6 Ta = -20 °C to +60 °C

Nonincendive for use in Class I, Division 2, Groups A, B, C, and D; Temperature Class T6 Ta = -20 °C to +60 °C

Suitable for use in Class II and III, Division 2, Groups E, F, and G; Temperature Class T6 Ta = -20 °C to +60 °C Hazardous (Classified) Locations

IS/I, III/I/ABCDEFG/T6 Ta = 60 °C - 1400332; Entity; I/O/AEx ia IIC/T6 Ta = 60 °C - 1400332; Entity; NI/I/2/ABCD/T6 Ta = 60 °C; S/II, III/2/EFG/T6 Ta = 60 °C

Per standards 3600:1998, 3610:2010, 3611:2004, 3810:2005

CSA



See online CSA Certificate of Compliance for applicable sensor options.

Sensors with preamp – Intrinsically Safe:

Class I, Division 1, Groups ABCD; Class II, Division 1, Groups EFG; Class III; Class I, Division 2, Groups ABCD; Ambient temperature rating -20 °C to +60 °C; Ex ia IIC; T6

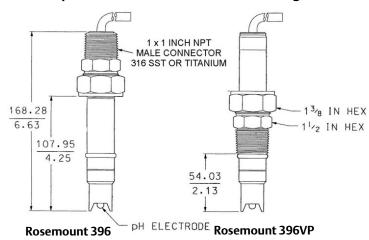
Sensors without preamp – Intrinsically Safe and Non-Incendive:

Class I, Division 1, Groups ABCD; Class II, Division 1, Groups EFG; Class III; Class I, Division 2, Groups ABCD; Ex ia IIC; T6; Ambient temperature rating -20 °C to +60 °C: (Simple Apparatus)

Per standards C22.2 No. 0-10, C22.2 No. 0.4-M2004, C22.2 No. 94-M1991, C22.2 No. 142 – M198, C22.2 No 157 – M1992, CAN/CSA E60079-0:0, CAN/CSA E60079-11:02, UL50 11th Ed, UL508 17th Ed, UL913 7th Ed, UL 60079-0: 2005, UL 60079-11: 2002

Dimensional and Installation Drawings

Figure 1. Rosemount 396/396VP with optional connector dimensional drawings

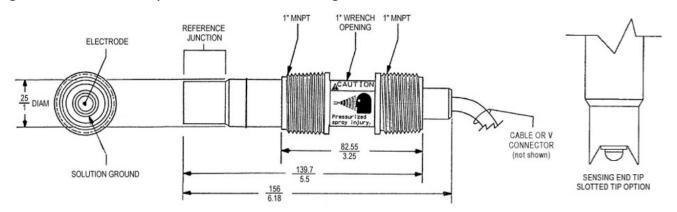


Metal Process Connector PN 23166-xx (xx = 00 for 316 SST and xx = 01 for titanium) can be used for insertion or submersion Model 396 sensor connection to 1-inch tee fittings. It also must be used to connect Model 396R to ball valve PN 23240-00 or directly to the process.

The metal process connector gives the sensor various insertions depths, depending on where the user locates the compression fitting. Also the threads can be switched to face the cable end of the sensor for connection to submersion pipes.



Figure 2. Rosemount 396P/396PVP dimensional drawing



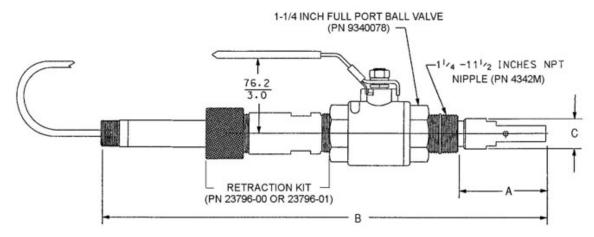
PROCESS CONNECTOR (PN 23166-00 OR 23166-01) (NOT INCLUDED WITH BALL VALVE KIT) 1-1/2" TO 1" REDUCER (PN 9310104) Sensor Tube В Α length mm/in mm/in 327.7/12.9 586.2/23.1 21 in. 660.0/27.4 954.5/37.58 36 in. BALL VALVE (PN 9340065) 1-1/2" CLOSE NIPPLE (PN 9310102) BALL VALVE KIT (PN 23240-00)

Figure 3. Rosemount 396R pH sensor and 1½ in. FNPT Ball Valve Kit (PN 23240-00) with process connector

1% in. FNPT Ball Valve Kit (PN 23240-00) shown with process connector (sold separately) and Rosemount 396R pH sensor. Ball valve kit includes a 1% in. full port ball valve, a 1% in. FTP to 1 in. FTP reducer (which serves as the retraction chamber) and a 1% in. close nipple that connects the reducer to the ball valve. A connector (PN 23166-00 or 23166-01) is required to connect sensor to the reducer.



Figure 4. MNPT Ball Valve Kit 11/4 in. (PN 23765-00 or 23765-01) with retraction kit



 $1\frac{1}{4}$ in. MNPT Ball Valve Kit (PN 23765-00 or 23765-01) shown with retraction kit. Ball valve kit includes a $1\frac{1}{4}$ in. full port ball valve, a $1\frac{1}{4}$ in. nipple, and a retraction chamber.

The ball valve kit (PN 23765-00 or -01) has all parts needed to install the sensor. The retraction chamber (PN 23796-00) can be purchased separately.



Figure 5. Typical flow through installation (sensor must be installed at least 10° above the horizon)

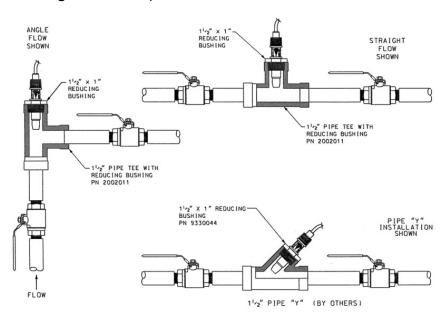


Figure 6. Rosemount 396P and 396PVP pH sensor with Spray Cleaner (PN 12707-00)

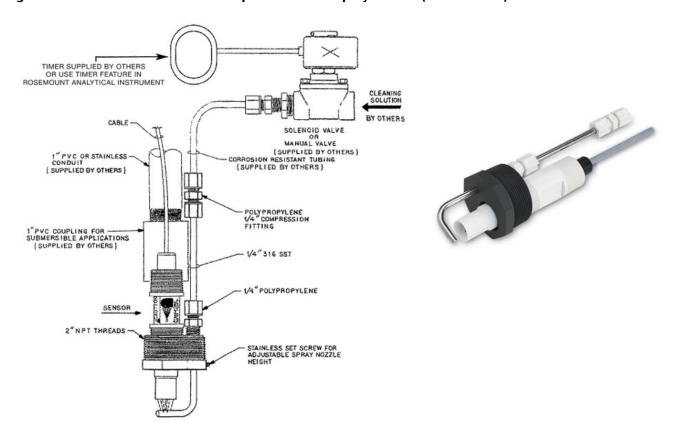
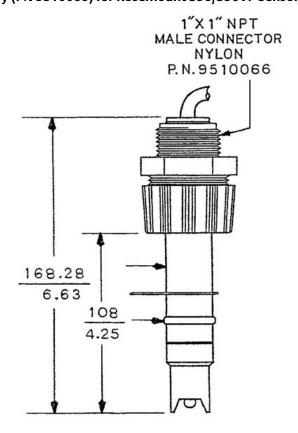


Figure 7. Low flow cell (PN 24091-00) for Rosemount 396 and 396P-41 sensor

Figure 8. Submersion accessory (PN 9510066) for Rosemount 396/396VP Sensors



Accessories

Table 9. Rosemount 396/396VP, 396P/396PVP, 396R/396RVP Sensors accessories information

Part number	Description				
Process connecto	Process connectors (required for all first time installations of Rosemount 396, 396VP, 396R, and 396RVP)				
23166-00	Connector, 1 in. x 1 in. 316 SS, with O-ring groove				
23166-01	Connector, 1 in. x 1 in. Titanium, with O-ring groove				
Connector cable,	VP8 (required for all first time installations of VP sensors)				
24281-00	15 ft. (4.6m) VP8 cable				
24281-04	100 ft (30.5m) VP8 cable				
24281-06	10 ft (3.0m) VP8 cable				
24281-07	20 ft (6.1m) VP8 cable				
24281-08	30 ft (9.1m) VP8 cable				
Retraction moun	ting assemblies for Rosemount 396R and 396RVP				
23240-00	1 ½ in. Ball valve assembly, 316 Stainless steel; 1 ½ in. full port ball valve, 1 ½ x 1 ½ in. nipple, and retraction chamber. Process connector 23166-00/-01 required; sold separately				
23765-00	1 $\frac{1}{4}$ inch Ball valve assembly, 316 Stainless steel; 1 $\frac{1}{4}$ in. full port ball valve, 1 $\frac{1}{4}$ to 1 $\frac{1}{2}$ in. nipple, and custom retraction kit with graphite packing gland for smooth sensor insertion/removal				
Remote junction	boxes and mounting brackets; for use when standard cable lengths need to be extended				
23555-00	Junction box with preamplifier				
23550-00	Junction box without preamplifier				
23709-00	Sensor head junction box for Rosemount 396R and 396RVP; contains preamplifier for 54, 56, 1055, 1056, 1057, 1066, 3081, 4081, 5081, XMT				
2002565	Mounting bracket kit with mounting plate and U-bolts; use with PN 23555-00 or 23550-00 junction boxes				
Extension cables	(required when using a remote junction box)				
23646-01	Extension cable for junction box, shielded, prepped				
9200273	Extension cable for junction box, shielded, unprepped				
Calibration acces	sories				
9210012	Buffer solution, pH 4.01, 16 oz (473 ml)				
9210013	Buffer solution, pH 6.86, 16 oz (473 ml)				
9210014	Buffer solution, pH 9.18, 16 oz (473 ml)				
R508-8OZ	ORP standard, 475 mV, 8oz (236 ml)				
Mounting assem	blies				
11275-01	Handrail mounting assembly; includes a 6 ft straight pipe, pipe coupling, 6 ft long sweep pipe, unistrut, pipe clamps, and mounting channels				
2002011	CPVC flow through Tee, 1-1/2 in. NPT process connections				
24091-00	Low Flow Cell with ¼ in. inlet and outlet				
915240-03	Tee, Flow-through, 2 in. PVC tee with ¾ in. NPT process connections and mounting adapter to eliminate cable twisting				

Table 9. Rosemount 396/396VP, 396P/396PVP, 396R/396RVP Sensors accessories information

915240-04	Tee, Flow-through, 2 in. PVC tee with 1 in.NPT process connections and mounting adapter to eliminate cable twist			
915240-05	Tee, Flow-through, 2 in. PVC tee with 1 ½ in. NPT process connections and mounting adapter to eliminate cable twisting			
12707-00	Jet Spray Cleaner; for use with water or air cleaning using interval timer from instrument			



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