

# PRODUCT DATASHEET

# Daniel<sup>™</sup> Series 1200

**Liquid Turbine Flow Meter** 





## **Series 1200 Liquid Turbine Flow Meter**

## **Durability for Sustained Performance**

Achieving highly accurate volumetric flow measurement of liquid hydrocarbons requires technology that ensures linearity and repeatability. Load rack and marketing terminal operators worldwide rely on the Daniel Series 1200 Liquid Turbine Meter for reliable measurement during custody transfer and batch or in-line blending operations. Designed for demanding applications, the field-proven meter now features potted electronics along with rugged internals to provide steady, long-term performance.

The meter's simple configuration and self-cleaning flow-through bearing design enable higher flow rates and an extended flow range, particularly on light hydrocarbons and light crude products. In addition, all DN40 (1.5-in) meters and larger can be equipped with an optional integral flow conditioning plate that often eliminates the need for traditional flow conditioning methods. The plate allows for vertical installation when space is at a premium. An expanding hanger suspension system and positive rotor centering further ensure the meter is equally effective in a vertical orientation.

Another key advantage is the meter's local mounted enclosure (LME) that can be configured with one or two pickoff coils and a standard dual-channel preamplifier. The combination of these components ensures total pulse integrity, virtually eliminating the potential for missing or double-counted pulses.

## **API Compliant**

The Series 1200 Liquid Turbine Flow Meter is specifically designed for pipeline operation and for use within the guidelines of the API Manual of Petroleum Measurement Standards (MPMS), Chapter 5.3 (Measurement of Liquid Hydrocarbons by Turbine Meter) and the calibration procedures of MPMS, Chapter 4 (Proving Systems).

## **Typical Applications**

- Refined product loading / unloading
- Batch / in-line blending operations

#### **Features and Benefits**

- Pulse output linear with flow rate and 10:1 rangeability (turndown) ensure custody transfer and fiscal measurement accuracy
- High-frequency pulse resolution enables measurement of minute increments of flow rate for greater accountability
- Stainless steel internal assembly ensures maximum volume throughput and minimum pressure drop
- Stainless steel ball or tungsten journal carbide bearings guarantee durability and longevity with minimal maintenance required
- Local mounted enclosure (LME) configured with one or two pickoffs and a standard dual-channel preamplifier for total pulse integrity
- Electronics designed for easy access to pickoffs and preamplifier to simplify service
- LME aluminum or stanless steel (optional) housing is explosion and weather proof for safe operation within refineries and harsh environments

## A Range of Available Options

- DN25 to DN100 (1-in to 4-in) line sizes
- Stainless or carbon steel meter body
- NACE MR0175-compliant construction
- Single or dual LME in aluminum or stainless steel (optional)



Figure 1: Daniel 1200 Liquid Turbine Flow Meter

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# Standard Specifications<sup>(1)</sup>

#### **Process Parameters**

Table 1: Process Temperature Range(1)									
	Carbon Steel	304/316 Stainless Steel							
Standard	-29°C to +60°C (-20°F to +140°F)	-40°C to +60°C (-40°F to +140°F)							

Table 2: Linearity										
Siz	e	Standard	Premium							
DN	Inches	Linearity	Linearity	Repeatability						
25 to 50	1 to 2	±0.25%	±0.15%	±0.02%						
80 to 100	3 to 4	±0.15%	NA	±0.02%						

Table :	Table 3A: Flange Pressure Ratings (Metric Units)								
PN	Pressure Rating, barg @ 38°C								
PIN	Carbon Steel	304/316 Stainless Steel							
20	19.7	19.0							
50	51.0	49.6							

Table 3B: Flange Pressure Ratings (US Customary Units)								
ANG	Pressure	Rating, psig @ 100°F						
ANSI	Carbon Steel	304/316 Stainless Steel						
150	285	275						
300	740	720						

## **Safety and Compliance**

#### **Electrical**

- UL / c-UL Class I, Division 1, Groups B, C and D
- ATEX: Ex d IIC T6 Gb
- IECEx: Ex d IIC T6 Gb
- INMETRO: BR- Ex d IIC T6 Gb

#### **Environmental**

- Aluminum: NEMA 4 (IEC IP66)
- Stainless Steel: NEMA 4X (IEC IP66)

#### Metrology

- NMi TC7573, Revision 3
- NTEP, CC: 90-118
- Measurement Canada, AV-2264

## **Electrical**

## **Preamplifier**

The local mounted enclosure (LME) on the Daniel Series 1200 Liquid Turbine Meter contains a standard dual-channel preamplifier and two inductive pickoff coils. These coils have the sensitivity to provide accurate detection of rotor travel and have output with electrical characteristics of high impedance and low voltage. Noise-free transmission of the flow signals requires the opposite: low impedance and high voltage. This is the function of the signal preamplifier. Located within 5 meters (16.4 feet) of the pickoff coil, turbine meter preamplifiers shape and condition the pickoff output signal, rendering it suitable for transmission over distances of up to 914 meters (3,000 feet).

#### **Standard Model**

The Model 2818 Dual Channel Preamplifier is the standard Daniel offering for the Series 1200 meter. The signals from two inductive pickoff coils, positioned 90° electrically out of phase, are strengthened and conditioned by a single preamplifier. Fully potted in Delrin® resin, the Model 2818 preamplifier has three possible outputs: powered pulse, variable voltage and open collector.

#### **Electrical Performance**

#### **Pickoff Specifications**

■ Type: 2-wire reluctance

■ Resistance: 600 - 900 ohms

■ Inductance: 250mH max

- Output: Sinusoidal 40mV p-p minimum @minimum flow with preamplifier load
- Optional: 2 pickoff coils (single or dual LME) or 4 pickoff coils (dual LME required)



DESCRIPTION	Dual Channel
MODEL	2818
Part#	1-504-05-550
INPUTS	
# of Inputs (Pickoffs):	1 or 2
Supply Voltage:	10 to 30 VDC
Sensor Type:	Reluctance
Signal:	Sine Wave
Current:	10 to 30 VDC @ 40 mAp-p
Preamplifier Sensitivity:	40 mVpp
Frequency Response:	0 to 5 kHz
OUTPUTS (POWERED PULSE)	
Туре:	Square Wave
Frequency Range:	≤ 0 to 5 kHz
Amplitude:	0 to 5 V
Impedance:	1000 Ohm, 20 mA max
CONSTRUCTION	Delrin Housing Solid Epoxy Encapsulation
TEMPERATURE RANGE	-40°C to +85°C (-40°F to +185°F)
CUSTOMER CONNECTION	
Terminal Block 1 (TB1):	(1) +10 to 30 VDC
	(2) Common
	(3) Common
	(4) Channel A Output
	(5) Channel B Output
	(6) TTL Out A
	(7) TTL Out B
PICKOFFS	
Channel A (TB2):	(1) White
	(2) Red
Channel B (TB3):	(1) White
	(2) Red

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# **Standard Flow Range and Adjustments**The flow rate must fall within the minimum and maximum linear flow rate to meet the standard and premium linearity specification.

Tables 8A, 8B and 8C represent the effect of specific gravity on the linear flow range.

	Table 5: Linear Flow Range													
Nominal Size BBL/HR					M <sup>3</sup> /HR			USG/PM						
NOM	iai Size	Standard I	Flow Range	Extended	Standard F	low Range	Extended	Standard F	low Range	Extended				
DN	Inches	Minimum	Maximum	Maximum	Minimum	Maximum	Maximum	Minimum	Maximum	Maximum				
DIN	ilicites	Willilliaiii	IVIAXIIIIUIII	Flow Range*		IVIdXIIIIUIII	Flow Range*	Willilliaiii	IVIAXIIIIUIII	Flow Range*				
25	1	8.6	86	99	1.4	14	16	6	60	69				
40	1.5	19	186	214	3.0	30	34	13	130	150				
50	2	31	314	361	5.0	50	58	22	220	253				
80	3	93	929	1,068	15	148	170	65	650	748				
100	4	143	1,429	1,785	23	227	284	100	1,000	1,250				
* NI - 4 F				200/		J 2 L								

Note: Extended maximum flow range with 20% duty cycle not to exceed 2 hours per day

Table 6: Nominal K-Factor										
Nomir	nal Size		K-Factor*							
DN	Inches	Pulses/BBL	Pulses/M³	Pulses/USG						
25	1	33,600	211,338	800						
40	1.5	16,800	105,669	400						
50	2	7,560	47,551	180						
80	3	2,184	13,737	52						
100	4	966	6,076	23						
* Noto: V Eactor	re for individual re	tore vary An acce	ntable reter can b	o nominal 15%						

<sup>&#</sup>x27;Note: K-Factors for individual rotors vary. An acceptable rotor can be nominal ±15%.

	Table 7A: Flow Range Adjustments for Specific Gravity = 0.7 to 1 (Blade Type Internals Only)												
Nomina	al Size	Mir	nimum Linear F	low Rate	M	aximum Linear Flow	/ Rate						
DN	Inches	BBL/HR	M <sup>3</sup> /HR	USGPM	BBL/HR	M <sup>3</sup> /HR	USG/PM						
25	1	8.6	1.4	6.0	86	14	60						
40	1.5	19	3.0	13	186	30	130						
50	2	31	5.0	22	314	50	220						
80	3	93	15	65	929	148	650						
100	4	143	23	100	1,429	227	1,000						

Table 7B: Flow Range Adjustments for Specific Gravity = 0.6 (Blade Type Internals Only)												
Nomin	al Size	Mir	Minimum Linear Flow Rate Maximum Linear Flow Rate			/ Rate						
DN	Inches	BBL/HR	M <sup>3</sup> /HR	USGPM	BBL/HR	M <sup>3</sup> /HR	USG/PM					
25	1	14	2.3	10	99	16	69					
40	1.5	31	5.0	22	214	34	150					
50	2	53	8.4	37	361	58	253					
80	3	156	25	109	1,071	170	750					
100	4	239	38	167	1,786	284	1,250					

	<b>Table 7C: Flow Range Adjustments for Specific Gravity = 0.5</b> (Blade Type Internals Only)												
Nomina	Nominal Size Minimum Linear Flow Rate			Maximum Linear Flow Rate									
DN	Inches	BBL/HR	M <sup>3</sup> /HR	USGPM	BBL/HR	M <sup>3</sup> /HR	USG/PM						
25	1	20	3.2	14	99	16	69						
40	1.5	44	7.0	31	214	34	150						
50	2	74	12	52	361	58	253						
80	3	219	35	153	1,071	170	750						
100	4	336	53	235	1,786	284	1,250						

**Pressure Drop**The pressure drop characteristics on water for the Series 1200 Liquid Turbine Meter by line size.

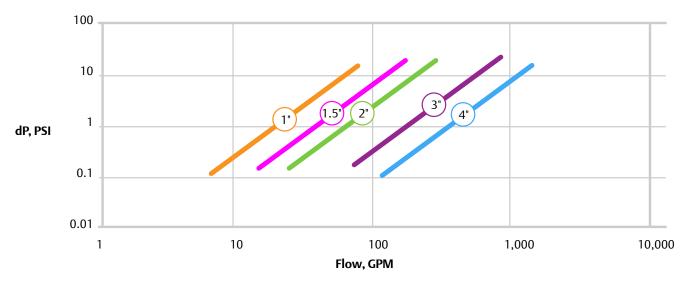


Figure 2: Pressure Drop Chart

	Table 8A: Series 1200 Pressure Drop (Metric Units)													
	No Cond	litioner		Integral Flow Conditioner										
		DN25		DN	140	DN50		DN80		DN100				
Flow Ra	ange	M³/H	mBar	M³/H	mBar	M³/H	mBar	M³/H	mBar	M³/H	mBar			
Standard Flow	Minimum	1.36	7.7	2.95	9.4	5	9.5	14.8	11.0	22.7	6.6			
Range	Maximum	13.6	765	29.5	938	50	952	148	1,096	227	655			
Extended Maximum		16	11,007	34	1,248	58	1,255	170	1,462	284	1,020			

Table 8B: Series 1200 Pressure Drop (US Customary Units)											
		No Conditioner		Integral Flow Conditioner							
		1-in		1.5-in		2-in		3-in		4-in	
Flow Range		GPM	dP	GPM	dP	GPM	dP	GPM	dP	GPM	dP
Standard Flow	Minimum	6	0.111	13	0.136	22	0.138	65	0.159	100	0.095
Range	Maximum	60	11.1	130	13.6	220	13.8	650	15.9	1,000	9.5
Extended Maximum		69	14.6	150	18.1	253	18.2	750	21.2	1,250	14.8

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# **Product Diagrams**

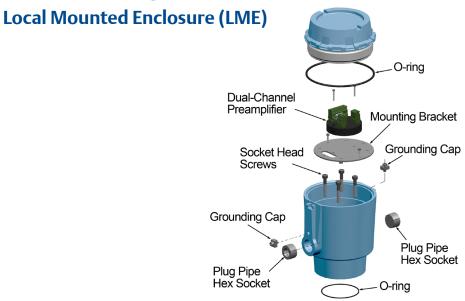


Figure 3: Local Mounted Enclosure (LME) with Standard Dual-Channel Preamplifier

## **Internals with Stainless Steel Bearings**

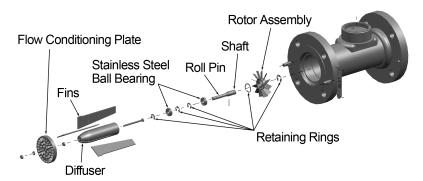


Figure 4: Internal Assembly for a Nominal Pipe Size DN80 to DN100 (3-in to 4-in) Liquid Turbine Meter

## **Internals with Tungsten Carbide Bearings**

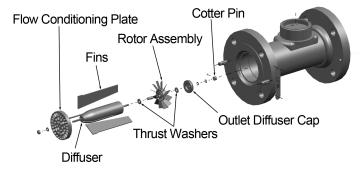


Figure 5: Internal Assembly for a Nominal Pipe Size DN80 to DN100 (3-in to 4-in) Liquid Turbine Meter

# **Materials of Construction**

Table 9A: Meter with Stainless Steel Bearings (DN25 to DN100 / 1-in to 4-in)						
Description	Standard	NACE MR0175:2003 Compliant				
Meter Body and Flanges						
DN25 to DN40 (1-in to 1.5-in)	304SS Only	304SS Only				
DN50 to DN100 (2-in to 4-in)	Carbon Steel or 304SS	Carbon Steel or 304SS				
Local Mounted Enclosure (LME)	Aluminum / 316SS	Aluminum / 316SS				
Rotor Hub/ Rotor Blades						
DN25 to DN40 (1-in to 1.5-in)	17-4PH	430SS				
DN50 to DN100 (2-in to 4-in)	Aluminum 6061-T6 / 430SS	Aluminum 6061-T6 / 430SS				
Retaining Ring	,	,				
DN25 to DN40 (1-in to 1.5-in)	302SS	302SS				
DN50 to DN100 (2-in to 4-in)	30200	33233				
Bearing Spacer						
DN25 to DN50 (1-in to 2-in)	302SS	302SS				
DN80 to DN100 (3-in to 4-in)	30233	2023				
Shaft						
DN25 (1-in)	303SS	303SS				
DN40 to DN50 (1.5-in to 2-in)	304SS	304SS				
DN80 (3-in)	Aluminum 6061-T6	Aluminum 6061-T6				
DN100 (4-in)	Aluminum 2011-T3	Aluminum 2011-T3				
Bearing Set	Stainless Steel	Stainless Steel				
Suspension Blade	Stanness steel	Stanness steel				
DN25 (1-in)	304SS	304SS				
DN40 to100 (1.5-in to 4-in)	Aluminum 2024-T3	Aluminum 2024-T3				
Suspension Diffuser	7.1011111111111111111111111111111111111	7.tuminum 202 i 13				
DN25 (1-in)	316SS	316SS				
DN40 to DN100 (1.5-in to 4-in)	Aluminum 6061-T6	Aluminum 6061-T6				
Downstream Cone	7.11.11.11.11.10.01.10	/ Wall III 1000 1 10				
DN25 (1-in)						
DN40 to DN100 (1.5-in to 4-in)	303SS	303SS				
Sleeve	1 30333	3 3 3 3 3				
DN25 (1-in)	304SS	304SS				
DN40 to DN100 (1.5-in to 4-in)						
Flow Conditioning Plate						
DN25 (1-in)						
DN40 to DN50 (1.5-in to 2-in)	Delrin	NA				
DN80 to DN100 (3-in to 4-in)	Delrin / Aluminum	Aluminum				
·	<b>er with Tungsten Carbide Bearings</b> (DN 80 to					
	Carbon Steel or 304SS					
Meter Body and Flanges						
Local Mounted Enclosure (LME)	Aluminum / 316SS	Aluminum / 316SS				
Rotor Hub / Rotor Blades	Aluminum 6061-T6 / 430SS	Aluminum 6061-T6 / 430SS				
Shaft Rearing Set	303SS	303SS				
Bearing Set	Tungsten Carbide	Tungsten Carbide				
Suspension Blade	Aluminum 2024-T3	Aluminum 2024-T3				
Suspension Diffuser	Aluminum 6061-T6	Aluminum 6061-T6				
Diffuser Washer	Aluminum 6061-T6	Aluminum 6061-T6				
Flow Conditioning Plate	Delrin / Aluminum	Aluminum				

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# **Weights and Dimensions**

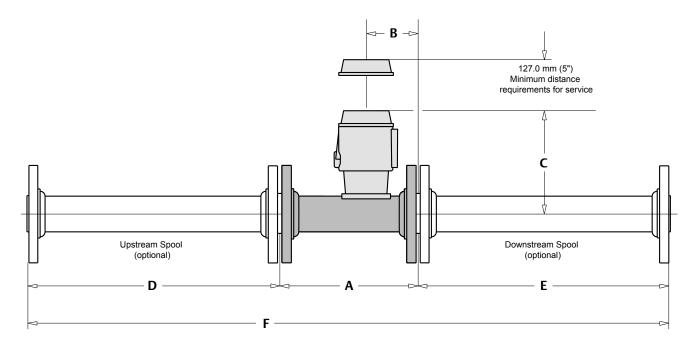


	Table 10: Dimensional Data for Daniel Series 1200 Liquid Turbine Flow Meter and Flow Straightening Sections												
Nomir	nal Size		A	E	В	(	2	D	)	E		I	F
DN	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches
25	1	203	8	102	4	259	10	508	20	127	5	841	33
40	1.5	229	9	114	4.5	269	11	191	8	191	8	613	24
50	2	229	9	114	4.5	269	11	254	10	254	10	740	29
80	3	254	10	127	5	279	11	381	15	381	15	1,022	40
100	4	305	12	152	6	297	12	508	20	508	20	1,324	52

Table 11: Shipping Weight with Single Aluminum LME <sup>(1)</sup>								
Nomir	nal Size	ANSI	150	ANSI 300				
DN	Inches	kg	lbs	kg	lbs			
25	1	10.5	23	10.5	23			
40	1.5	11.8	26	14.6	32			
50	2	13.7	30	17.5	32			
80	3	19.1	42	23.2	51			
100	4	25.9	57	33.6	74			

## **Daniel Series 1200 Turbine Flow Meter Selection Matrix**



This is for informational purposes only. Not every option is listed and some options are contingent on others. Please consult factory for assistance designing your optimal meter.



# Our offering:

Pressure Measurement		Level Measurement
Temperature Measurement		Flow Measurement
Marine Measurement & Analytical		Gas Analysis
Liquid Analysis		Flame and Gas Detection
Tank Gauging		Wireless Infrastructure
Acoustic & Discrete	HIGH A	CCURACY

#### **Emerson Process Management**

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